



Dart Aerospace Ltd.
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Tel (613) 632-5200

D3592-1
Job Sheet 168766



Part No: D3592-1

Job Qty: 20 ea

Part Name: Plate



Part Weight: 0 lbs

Job Created: 11/22/17

Due Date: 12/8/17

Type: Stock

Note: DWG REV B IPP Rev:A New Issue 07-03.26 ec

Ship Via:

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	12/7/17	12/7/17	0.00	0.00	Start Up Waterjet		17/12/13
100	Waterjet	20 pcs	12/7/17	12/7/17	0.00	1.36	Waterjet1		17/12/13
110	QC	20 pcs	12/7/17	12/7/17	0.00	0.00	QC2		17/12/13
120	QC	20 pcs	12/7/17	12/7/17	0.00	0.00	QC8		38
130	Small Fab	20 pcs	12/8/17	12/8/17	0.01	3.41	Small Fab		DAS-82 38
140	QC	20 pcs	12/8/17	12/8/17	0.00	0.00	QC5		38
150	Packaging	20 pcs	12/8/17	12/8/17	0.00	0.00	Packaging3		9-89
160	QC21-SA	20 Ea	12/8/17	12/8/17	0.00	0.00	QC21		DAS 21 JAN 31 2019

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.125	3	60	0	0

Part Specifications

Specifications could not be found.

Plex 11/22/17 1:35 PM Dart.lajeunesse.marie

DQA:

DART AEROSPACE LTD		Work Order:	108766
Description: Bracket		Part Number:	D3592-1
Inspection Dwg: D3592	Rev: B	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	φ.132	1			
Ø0.098	+0.004/-0.001	φ.101	1			
0.506	+/-0.010	.507	1			
0.256	+/-0.010	.255	1			
0.756	+/-0.010	.755	1			
3.256	+/-0.010	3.254	1			
0.262	+/-0.010	.265	1			
1.993	+/-0.010	1.994	1			
3.341	+/-0.010	3.372	1			
3.641	+/-0.010	3.639	1			
3.897	+/-0.010	3.899	1			
3.762	+/-0.010	3.764	1			

Measured by:	du
Date:	17/12/12

Audited by:	DAS 38 3-88
Date:	DEC 13 2017

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.10.15	New Issue	KJ/EC/DD	

Entered: _____ Date: _____

and
July 26, 2019

NCR No. **19-7353**

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only



Job: <u>168764</u>		DISPOSITION		DEPARTMENT/PROCESS		Engineering					
Part No. <u>D35924</u>		Rework ☐ Scrap ☒ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☒ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		Disposition		Completed By		Lead hand / Supervisor		QC / BAS Coordinator	
Description Work Order Deviation <i>2 part Scrap crack</i>				<i>Scrap Parts</i>				MRB (QS1042) <i>160725</i>			
Root Cause				FAULT CATEGORY							
Operator ☐ Manufacturing Process ☒ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☒ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							
Other/Details:											